

CIGARETTE SPECIFICATION

STOCKTON STREET
B&H KS DELUXE REGULAR FTB (PRINCESS PACK)
BRAND CODE-00070 (STD)

EFFECTIVE DATE: 08/28/95
STANDARD PRODUCTION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 15.0 MG/CIGT 14.5 - 15.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 59.0 MM
FILTER LENGTH : 25.0 MM
TIPPING LENGTH : 30.000 MM
TOTAL R.T.D. : 4.30 IN. H2O
DILUTION TARGET : 12.0 +/- 5.0 %

TIPPING PAPER : 60MM X 2700M WHT DGL KC 236M2 11-671-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
25.50 HAUNI-PIN DILUTED 27.00 MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0400 - 13.25% B&H KING SIZE FTB

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: B&H PURPLE FRY #92587 60-904-A

PRINT DIE : BENSON & HEDGES

COMMENTS : DILUTION NEEDLES: (6) SIX POINTS, 24 DEGREES, .012
: THICKNESS PM PART #341-1804 AS PER ENGR DWG
: C-56540 (REV. A).

REASON FOR CHANGE : TOTAL RTD CHANGED FROM 4.60" H2O TO 4.30" H2O AND
: VENT TARGET CHANGED FROM 15% +/- 5% TO 12% +/- 5%
: TO ADJUST TOTAL RTD AND INCREASE TAR DELIVERY.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 8/23/95

PRINTING DATE : 8/23/95
PRINTING TIME : 7:38:00

APPROVED BY:

Janice M Basic

SUPERCEDES SPECIFICATION DATED: 3/10/95

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